



EUROPEA DE PINTURAS ESPECIALES, S.L.

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IMPRIPOX – HB - 777

POLYAMIDE EPOXY 2/C HIGH THICKNESS

PRODUCT DESCRIPTION:

- **DEFINITION:** Two component primer polyamide-epoxy-types, formulated to achieve dry film high thicknesses.
- **USE:** As intermediate layer for the treatment of steel in marine and industrial applications.
- **PROPERTIES:** Excellent chemical resistance to solvents, water and alkali, and high film thickness. Repainting with both epoxy and polyurethane type finishes. It meets standard SSPC-SP-22.

TECHNICAL INFORMATION

Aspect.....	SEMIGLOSS
Color.....	RED, GRAY, CREAM
Density.....	1,3 – 1,4 Kg/Lt.
Viscosity.....	85 – 100 K. U.
Volume solids.....	53%
Proportion and lifetime mixing.....	3/1 VOL. / 6 - 8 HOURS
Recommended thickness.....	80 - 100 MICRONS
Theoretical performance.....	5,3 – 6,6 M ² /Kg.
Drying 20 °C/70% RH	
Touch.....	1 ½ HOURS
Overall	7 HOURS
Repaint	MIN. 6 H. MAX. 7 DAYS

APPLICATION INSTRUCTIONS:

- **Method**
Brush, Roller, Airbrush gun, Air-Less.
- **Dilution**
If necessary use our Epoxy Solvent.
- **Cleaning**
After use, clean all equipment with our Epoxy or Nitro Solvent.

SURFACES PREPARATION:

Should be applied on appropriate anticorrosive primer and the surface to be treated must be completely clean of dust and grease.

HYGIENE AND SECURITY:

- Being a flammable product, keep away from sparks and flames.
- It is recommended the most appropriate respiratory protection to each case by the corresponding mask.
- Avoid prolonged inhalation of solvent vapors.
- During the application have adequate ventilation and maintain a constant air renewal.
- Avoid eye and skin contact, if product comes in contact with skin, wash with soap and water.
- If the product splashes eyes, rinse with water several times; always consult your doctor or the National Institute of Toxicology, Phone Number 91 – 562.84.69.

Comments

- * When performance practical calculation take place it is necessary to be considered product losses by surface irregularities and application system.
- * The solvent addition proportionally modifies the solid content in the paint and therefore the thickness of wet film.
- * Our Technical Department will be pleased to answer as many as questions that you are planning to ask.

Our technical service is at your disposal for further information in this booklet as well as to advise on special treatments, systems, process and the best products, according to the surface, environments and needs they wish to cover.

In this sheet, we just trying to inform and advice to our best knowledge, based on experience and research. We cannot be responsible for the consequences of using this product when application conditions and circumstances fall out of our reach and control.